

# First small-signal data from p-channel gallium nitride transistor

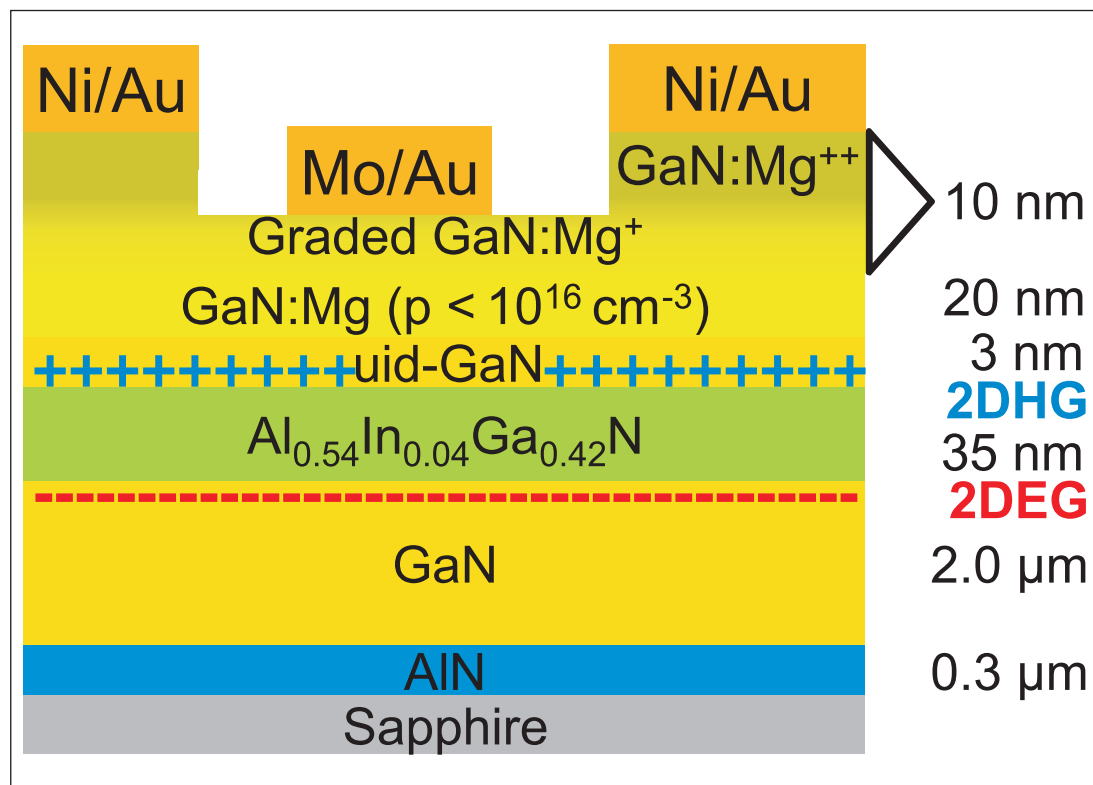
Gallium nitride could open up complementary logic for applications in harsher environments and higher temperatures.

**R**WTH Aachen University has reported the first small-signal response frequency characteristics for p-channel gallium nitride (GaN) heterostructure field-effect transistors (HFETs) [Herwig Hahn et al, Jpn. J. Appl. Phys., vol52, p128001, 2013].

Although the performance of these devices is much inferior to n-channel HFETs, p-channel transistors are of interest for producing GaN-based logic circuits. Complementary logic uses n- and p-channels devices in tandem to give lower power consumption and high switching speed, relative to direct-coupled transistor circuits where only one type of device is used.

For mainstream logic applications, silicon is the material of choice, but GaN-based logic could extend capabilities to harsher environments and higher temperatures. The p-channel HFET side of complementary logic has only intermittently been explored in a GaN setting. RWTH Aachen reported on DC characteristics for a GaN p-HFET earlier this year [H Hahn et al, IEEE Transactions on Electron Devices, vol60, p3005, 2013].

The latest small-signal measurements were on a device grown on 2-inch sapphire using metal-organic chemical vapor deposition (MOCVD) in an Aixtron system (Figure 1). The device layers include a 35nm AlInGaN back-barrier. The positive polarization difference between the back-barrier and underlying 2µm GaN buffer caused a two-dimensional electron gas (2DEG) to form.



**Figure 1. Schematic cross section of double heterostructure field-effect transistor with p-channel.**

Above the back-barrier a negative polarization difference caused a two-dimensional hole gas (2DHG) to accumulate in the overlying unintentionally doped (uid) GaN cap. The properties of the hole gas were  $2 \times 10^{13}/\text{cm}^2$  carrier density,  $12 \text{cm}^2/\text{V-s}$  mobility, and  $26 \text{k}\Omega/\text{square}$  sheet resistance.

Further epitaxial layers consisted of GaN with varying doping levels of magnesium to create p-type hole conductivity. Ohmic contacts consisted of nickel/gold annealed in an oxygen-rich atmosphere. A 'digital etch' was used to create a recess between the source and drain ohmic contacts, removing the highly doped GaN:Mg<sup>++</sup> layer to significantly reduce gate leakage. The gate stack consisted of molybdenum/gold. Pads consisting of nickel/gold were applied to all the contacts.

The HFET structure consisted of a double-finger gate of 100µm width and 1µm length. The source-drain and

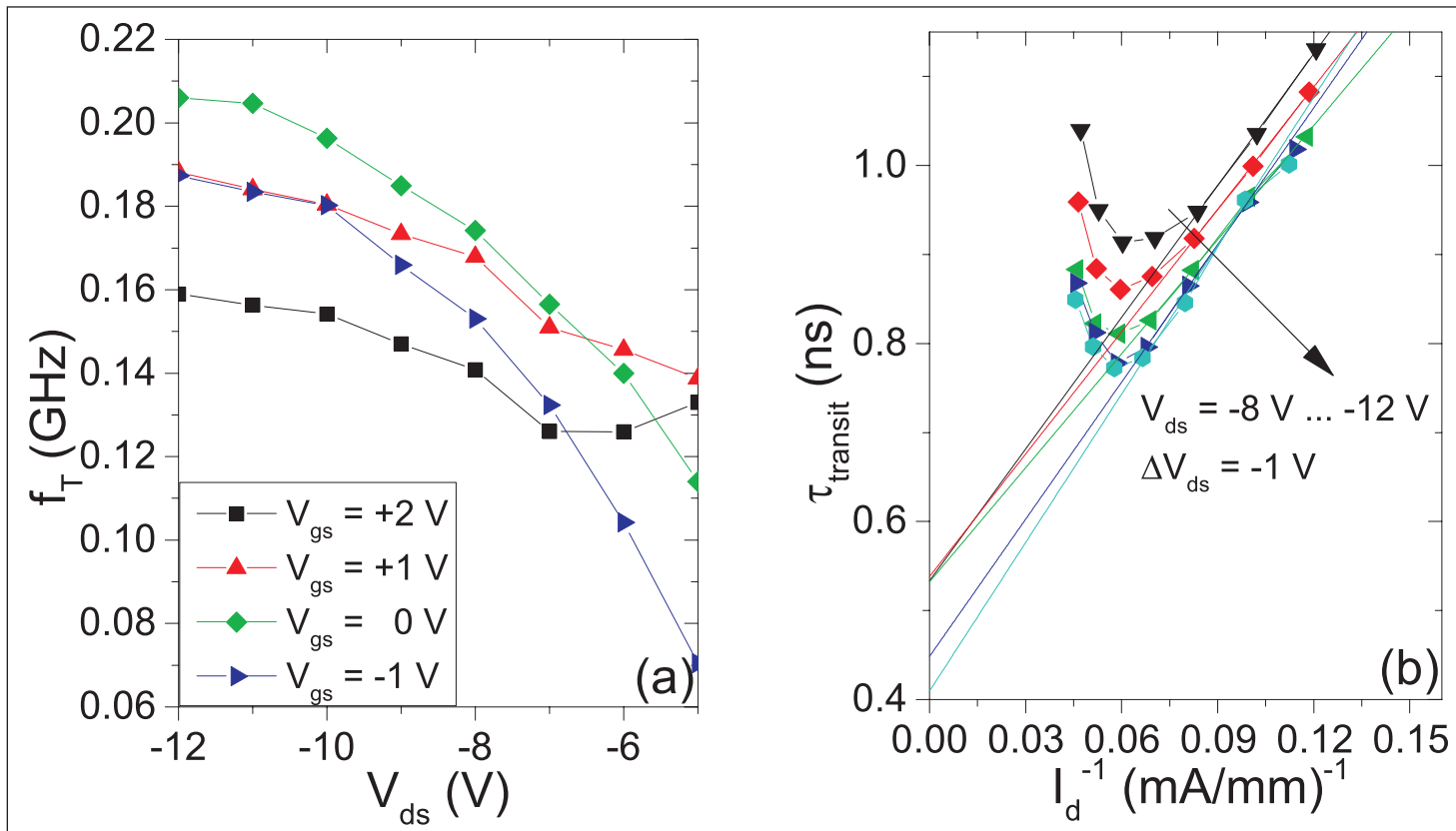


Figure 2. (a) Behavior of  $f_T$  versus bias points and (b) extracted saturation velocity.

source–gate separations were  $2.5\mu\text{m}$  and  $1.5\mu\text{m}$ , respectively.

The frequency cut-off ( $f_T$ ) and maximum oscillation ( $f_{max}$ ) were estimated at 206MHz and 640MHz.

“These values are about a factor of 50 lower than the values of n-channel devices fabricated in our group,” the researchers point out.

By measuring  $f_T$  away from the optimum bias point (Figure 2) and making some assumptions using the transit time and drain current that should be adequate for the relatively large gate length of  $1\mu\text{m}$ , the researchers estimated a hole saturation velocity of  $2.4 \times 10^5 \text{cm/s}$ , “which is lower than that of electrons in GaN roughly by a factor of 50–100.”

In DC testing, the maximum drain current was  $-25\text{mA/mm}$  at  $-3\text{V}$  gate voltage. The threshold voltage was extrapolated at  $+3.5\text{V}$ . The maximum transconductance was  $6\text{mS/mm}$ . While this would be a small value for n-channel HFETs (which are also known as high-electron-mobility transistors, or HEMTs), it is among the highest reported for p-channel devices.

The researchers foresee improvements via “reducing the gate-channel separation, downscaling the device dimensions, or reducing the parasitic resistances” (e.g. sheet and ohmic contact). ■

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